



Limited Warranty – Glass

DISCLAIMER:

Glass has prevalent characteristics such as slight discolorations, blurs, bubbles, and hairline scratches. These are inherent qualities that meet or exceed the standard specifications for flat glass.

LIMITED TWENTY YEAR WARRANTY – INSULATED GLASS:

Insulated glass is warranted for a twenty (20) year period commencing from the date of sale to the original consumer purchaser as long as he/she owns and resides in the home in which the products were installed. This warranty is not transferable and ensures only to the benefit of the original consumer purchaser.

Custom Window Systems, Inc. warrants that its insulated glass units, when installed within the Continental United States, will not materially obstruct vision as a result of dust, film or moisture collection on the interior surfaces of the glass for twenty years from the date of manufacture to the original owner only, subject to the terms and conditions outlined herein.

COVERAGE OF INSULATED GLASS WARRANTY:

The obligations under this warranty shall be limited to repair or replacement of insulated glass found to be defective within the applicable period described above and in accordance with terms and conditions described elsewhere herein.

LIMITED FIVE YEAR WARRANTY – ALUMINUM AND VINYL (PVC) FRAME COMPONENTS:

Component parts are warranted for a five (5) year period commencing from the date of sale to the original consumer purchaser as long as he/she owns and resides in the home in which the products were installed. This warranty is not transferable and ensures only to the benefit of the original consumer purchaser.

LIMITED WARRANTY OF LAMINATED INSULATED GLASS:

Custom Window Systems, Inc. warrants only to the original consumer purchaser that the laminated glass products identified below which are produced by Cardinal Glass will not have defects in material or workmanship that cause delamination of glass resulting in materially obstructed vision through the laminated glass: for IG laminated glass using SGP laminated glass, ten (10) years; for IG laminated glass using PVB laminated glass, five (5) years.

COVERAGE OF INSULATED LAMINATED GLASS WARRANTY:

The obligations under this warranty shall be limited to repair or replacement of insulated laminated glass found to be defective within the applicable period described above and in accordance with terms and conditions described elsewhere herein.

INSPECTION:

All scratches shall be visually inspected from a distance of 10 feet. Insulated glass that is less than eight (8) square feet shall not contain scratches that are greater than 3/4" in length and separated by less than 24 inches. These or any other smaller scratches should not be objectionably obvious (1/32" in width at 10 feet). For units that are 8 square feet or larger, the outer 20% will not contain objectionably obvious scratches that are greater than one inch in length. The inner 80% will not contain scratches that are more than 3/4" in length.

All defects of glass and/or fabrication larger than 1/8" in diameter (from a distance of ten feet) will not be allowed. Large clusters or close spacing will not be allowed inside the inner 80% (the viewing oval) which is the area a person normally looks through. Small clusters of defects outside the viewing oval (the outer 20%) will be allowed.

Due to a number of factors such as heat processing, insulated airspacing, frame binding, etc., distortions of reflected objects cannot be considered a defect of the final fabricated insulated unit.

Sealant will be the standard sealant used by Custom Window Systems, Inc. The seal, upon inspection, will be free of air bubbles or other aspects which would effect the overall performance of the unit. Some slight variations in color may occur; however, this is a normal occurrence in the mixing process of the base and the catalyst and is acceptable.

LIMITATIONS OF WARRANTY:

This Warranty is VOID AND DOES NOT APPLY to units that were pressure cleaned; to units that were improperly handled; to units that were installed improperly by the installing contractor; to units which are subjected to stress resulting from localized application of heat, causing excessive temperature differentials over the glass surfaces or edges of the unit; to glass units that are cracked, shattered or broken when strain is applied to the glass unit by, among other things, movement of the building or by objects or forces other than the building; to units which have been cleaned with or exposed to any petroleum-based or acidic substance; to units exposed to protective materials used on stucco construction, or to damage caused by accident, forces of nature, misuse, abuse, vandalism or other external forces. APPLICATION OF ANY AFTER MARKET COATING OR FILM PRODUCT VOIDS THIS WARRANTY IN ITS ENTIRETY.

Limited Warranty – Garage Screen Components

LIMITED LIFETIME WARRANTY:

The aluminum frame is warranted for life, if properly used and installed, to the original consumer purchaser, to be free of defects in material and workmanship, ordinary wear and tear excepted.

LIMITED TEN YEAR WARRANTY – COMPONENTS:

Component parts, **excluding rollers** and **screen**, are warranted for a ten (10) year period commencing from the date of sale to the original consumer purchaser as long as he/she owns and resides in the home in which the products were installed and provided instructions for care are followed. This warranty is not transferable and ensures only to the benefit of the original consumer purchaser.

LIMITED FIVE YEAR WARRANTY – DELUXE ROLLERS:

Deluxe rollers are warranted for a five (5) year period commencing from the date of sale to the original consumer purchaser as long as he/she owns and resides in the home in which the products were installed

and provided instructions for care are followed. This warranty is not transferable and ensures only to the benefit of the original consumer purchaser.

LIMITATIONS OF WARRANTY:

This limited warranty does not apply to any damage caused by or the result of improper handling, installation, operation, maintenance, accident, fire, natural disaster, explosion, abuse, vandalism or other external forces. This warranty shall be null and void if harmful solvents are used to clean the screen, the frame and/or sash component or if the frame and/or sash component are painted or coated in any way. **THERE IS NO WARRANTY ON SUNSCREEN OR ANY OTHER TYPE OF SCREENING MATERIAL.**

TAKING CARE OF YOUR GARAGE SCREEN ENCLOSURE:

Custom Window Systems, Inc. has designed your product to require little maintenance. Clean your tracks frequently. Keeping them free from sand and debris will greatly increase the life of your rollers. **DO NOT** lubricate your rollers as this attracts and holds sand. You may clean your enclosure with mild soap and water. **PLEASE NOTE:** Screen can be easily punctured or cut. Remove all jewelry from your hands and arms before cleaning your enclosure.

Limited Warranty – Vinyl Film Windbreakers

DISCLAIMER:

Vinyl film has prevalent characteristics such as slight discolorations, blurs, bubbles, and hairline scratches. These are expected as they are inherent qualities in the vinyl.

LIMITED LIFETIME WARRANTY:

The aluminum frame is warranted for life, if properly used and installed, to the original consumer purchaser, to be free of defects in material and workmanship, ordinary wear and tear excepted.

LIMITED TEN YEAR WARRANTY –VINYL FILM:

Vinyl film is warranted for a ten (10) year period, if properly used and installed, commencing from the date of sale to the original consumer purchaser against fading and cracking, provided the cleaning instructions are followed, ordinary wear and tear excepted. This warranty is not transferable and ensures only the benefit of the original consumer purchaser.

LIMITED FIVE YEAR WARRANTY – COMPONENTS:

Component parts are warranted for a five (5) year period commencing from the date of sale to the original consumer purchaser as long as he/she owns and resides in the home in which the products were installed. This warranty is not transferable and ensures only to the benefit of the original consumer purchaser.

TAKING CARE OF YOUR VINYL WINDBREAKERS:

Vinyl is not glass and should not be treated as you would treat glass. Extreme care must be taken when cleaning your vinyl windbreakers. Do not use any harsh cleaners or detergents. It is imperative that no formulas containing bleach are used, including professional pressure cleaners. For the best results, your windbreakers need to be cool before washing. Make sure all dust and loose sand or grit has been removed from all areas of the frame. This is best accomplished with the soft brush attachment of your vacuum cleaner. We recommend that you use our vinyl cleaner which has been specially formulated for our vinyl windbreakers or Woolite reduced with water in accordance with the instructions on the Woolite bottle. You

may purchase our cleaner from your Custom Window Systems, Inc. dealer. PLEASE NOTE: Vinyl can be easily punctured or cut. Remove all jewelry from your hands and arms before cleaning your windbreakers.

LIMITATIONS OF WARRANTY:

This limited warranty does not apply to any damage caused by or the result of improper handling, installation, operation, maintenance, accident, fire, natural disaster, explosion, abuse, vandalism, chlorine, chemicals from sprinkler systems, or other external forces. This warranty shall be null and void if harmful solvents are used to clean the frame, sash component, vinyl film or if the frame and/or sash component are painted or coated in any way. This warranty is void if the windbreakers were pressure cleaned.

Limited Warranty – Acrylic Windbreakers

DISCLAIMER: Acrylic has prevalent characteristics such as slight discolorations, blurs, bubbles, and hairline scratches. These are expected as they are inherent qualities in the acrylic. Most acrylic will “crown.” Crowning is not warranted. Because Acrylic Windbreakers are not a “permanent” product, you may notice water penetration from time-to-time. This is not warranted.

LIMITED LIFETIME WARRANTY: The aluminum frame is warranted for life, if properly used and installed, to the original consumer purchaser, to be free of defects in material and workmanship, ordinary wear and tear excepted.

LIMITED TEN YEAR WARRANTY (Acrylic Sheet) CYRO INDUSTRIES and/or ATOFINA CHEMICALS, INC., ATOGLAS DIVISION, warrant all users that for a period of ten years from the date of original purchase, flat, colorless (clear), smooth AcryLite® Acrylic Sheet manufactured by Cyro Industries, and Plexiglas® MC Acrylic Sheet manufactured by ATOGLAS, will not undergo a change in light transmission in excess of 3% when tested in accordance with the procedure specified in ASTM-D-1003. This Warranty does not cover sheet exposed to artificial light sources emitting intense amounts of UVB or higher energy radiation. Not covered under this Warranty are yellowing or loss of light transmission caused by dirt, scratches, breakage, or damage or loss caused by harmful chemical action, environmental conditions, atmospheric deposition, abrasion, changes in the physical structure of the AcryLite® or Plexiglas® MC Acrylic sheet or resulting from fabrication, handling, maintenance, storage, transport, cleaning and/or installation contrary to CYRO or ATOGLAS recommendations.

LIMITED FIVE YEAR WARRANTY – COMPONENTS: Component parts are warranted for a five (5) year period commencing from the date of sale to the original consumer purchaser as long as he/she owns and resides in the home in which the products were installed. This warranty is not transferable and ensures only to the benefit of the original consumer purchaser.

LIMITATIONS OF WARRANTY: This limited warranty does not apply to any damage caused by or the result of improper handling, installation, operation, maintenance, accident, fire, natural disaster, explosion, abuse, vandalism, chlorine, chemicals from sprinkler systems, or other external forces. This warranty shall be null and void if harmful solvents are used to clean the frame, sash component, acrylic or if the frame and/or sash component are painted or coated in any way. This warranty is void if the Windbreakers were pressure cleaned.

This limited warranty is made in lieu of all other express warranties and extends only to the original consumer purchaser. In no event shall Custom Window Systems, Inc. be liable for special, punitive, indirect, incidental, or consequential damages or losses the consumer may suffer or incur in connection with

this product or its use or for any delays in performance of this warranty due to circumstances beyond its control. Any warranties implied by law, including those of merchantability and fitness for use or for a particular purpose are limited in duration to the express warranties herein.

Some states do not allow limitations on how long an implied warranty lasts; and some states do not allow the exclusion or limitation of incidental or consequential damages or the limitation of remedies for a breach of warranty, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

CLAIMS PROCEDURE: If a warranty claim should become necessary, the original consumer purchaser should contact the **INSTALLING DEALER**. No person, firm or corporation is authorized to alter or change the above warranty or to impose any other liability on Custom Window Systems, Inc.

HOW TO CLEAN YOUR ACRYLIC WINDBREAKERS

1. Acrylics can be scratched with a rough cloth, harsh soaps, or cleaning products and these must be avoided.
2. We recommend for a bright, lustrous look, you use 210[®] plastic cleaner/polish.
3. Use a non-abrasive soap or detergent and water. Use a soft sponge, cloth or chamois and rinse often to keep it free of grit.
4. Tracks should be cleaned when needed, to keep dirt and other substances out of tracks that could prevent easy operation of rollers or plug up weepholes.

LIMITATIONS OF WARRANTIES:

This limited warranty is made in lieu of all other express warranties and extends only to the original consumer purchaser. In no event shall Custom Window Systems, Inc. be liable for special, punitive, indirect, incidental, or consequential damages or losses the consumer may suffer or incur in connection with this product or its use or for any delays in performance of this warranty due to circumstances beyond its control. Any warranties implied by law, including those of merchantability and fitness for use or for a particular purpose are limited in duration to the express warranties herein.

Some states do not allow limitations on how long an implied warranty lasts; and some states do not allow the exclusion or limitation of incidental or consequential damages or the limitation of remedies for a breach of warranty, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

COVERAGE OF WARRANTY:

The obligation of Custom Window Systems, Inc. under this warranty shall be limited to repair or replacement of any warranted parts found to be defective within the applicable period described above and in accordance with terms and conditions described elsewhere herein.

CLAIMS PROCEDURE:

If a warranty claim should become necessary, the original consumer purchaser should contact the **INSTALLING DEALER**. No person, firm or corporation is authorized to alter or change the above warranty or to impose any other liability on Custom Window Systems, Inc.

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